
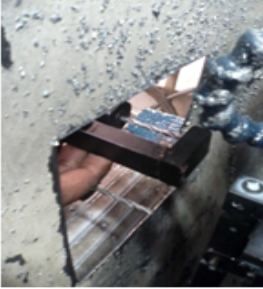


<b>ADVIK</b>	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
	TPM Circle Name:	Loss no.									
Plant-1 Chakan	Dept.: Machine Shop	Step									Kaizen No.:
	Result		Q				C	D	S	M	
Cell No.: 01	Cell Name: A247 BKT A1	Process / Stage : Bkt -SPM								Operation : Machining	
<b>Kaizen Theme:</b> Eliminate A247 bkt dia4.2 drill O/S rejection		<b>Idea : New height master provide</b>									
<b>Problem / Present Status:</b> 1) Dia 4.2 drill depth O/S		<b>Before :</b>						<b>Bench Mark</b>		40 Nos	
								<b>Target</b>		0	
								<b>Kaizen Start</b>		12-Jul-14	
								<b>Kaizen Finish</b>		25-Jul-14	
								<b>Team Members With Sign.</b>			
								1 Anil rathod			
								2. Nana ugale			
								<b>Benefits:</b>			
<b>Why Why Analysis :</b>  Why 1)A247 bkt dia 4.2drill depth O/S. 2)Drill exact total height not set. 3)No provision for height master.		<b>After :</b>						<b>P</b>			
								<b>Q</b>		Eliminate to drill depth o/s rejection	
		 						<b>C</b>			
								<b>D</b>			
								<b>S</b>			
								<b>M</b>			
<b>Root cause- No provision for height master</b>		<b>Result :</b> 1) Reduced drill depth rejection						<b>Kaizen Sustenance :</b>			
								<b>What to do :</b> Provide drill height master on machine.			
Registration no.& dt : :12/07/14		<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>50 ——— 40 Rejection</p> <div style="width: 40px; height: 15px; background-color: #0070C0; margin: 0 auto;"></div> <p>0 ———</p> <p>July</p> </div> <div style="text-align: center;"> <p>0</p> <p>Aug</p> </div> </div>						<b>How to do :</b> During drill change set drill overhang wit help of height master			
								<b>Scope &amp; Plan for Horizontal Deployment</b>			
Submitted by : NANA UGALE		<b>Sr. no.</b>		<b>Model</b>		<b>Target Date</b>		<b>Respon sibility</b>		<b>Status</b>	
Manager's Sign : Surendra Kulkarni		1		A247 lever		30/8/14		Anil rathod		in process	